



**GREWIN INDUSTRIAL GROUP CO.,LTD.**

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## **GW-9200Z**

### **Automatic magnetic winding machine**



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**Add: The fourth floor A-A3 zone aviation business area,Dongli Distr,Tianjin,China.**



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## **Introduction:**

GW-9200Z Automatic magnetic winding machine is mainly suitable for the automatic production of the winding process required in the production process of various inductance (circular winding) products. The equipment is used to replace manual operations. The production efficiency is high, the quality standard is uniform, and the operation Simple, a basic operator can control multiple equipment to produce at the same time, greatly reducing the overall cost; meeting customer production needs with a higher cost performance, helping enterprises to have a strong competitive advantage in the fierce market competition.

## **Features:**

- The same equipment can be used for winding processing of multiple products by changing the fixture.
- It adopts PLC control, man-machine interface setting, servo motor and cylinder cooperate to execute transmission, and the production efficiency is higher.
- The upper and lower hook lines of the crochet are driven by a servo motor combined with a module, which has higher efficiency, more stable operation and better durability.
- The device can store the setting data of a variety of products, one product can be set at one time, and subsequent recall is convenient.
- The equipment has perfect fool-proof handling in the production process to ensure smoother production, higher efficiency and better quality.
- The special process of magnetic ring clamping wheel is durable and does not need frequent replacement.

## **Other related introductions of the equipment:**

- ❖ Production efficiency: (Take 10\*6\*4 magnetic winding 0.6 wire diameter double wire and winding 9 times for example) about 450 pieces/hour.
- ❖ The trial range of copper wire diameter:  $\phi 0.3$ - $\phi 2.2$ .
- ❖ Maximum trial range of copper wire length: 1000 mm.
- ❖ The scope of application of magnetic ring specifications: minimum 8\*4\*3; maximum

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22.5\*14\*9 and products within this range (if it exceeds this range, specific experiments can be performed).

- ❖ If it exceeds the above range, it can be designed specifically for docking.
- ❖ Equipment size: approximately (length × width × height) 850 × 620 × 1500 (mm).
- ❖ Equipment weight: about 100KG.
- ❖ Power supply: AC220V 50/60Hz 1.3KW
- ❖ Using air pressure: 0.5~0.6 MPa

### **APPLICATION:**

High Speed Automatic Coil Winding Machines are used for winding the small EI transformers, signal transformers, inductors, filter choke coil, relays, current contactors, valve coils, solenoid coils, telecom bobbin transformers. It can complete the coils without any one operator in fully automatically.



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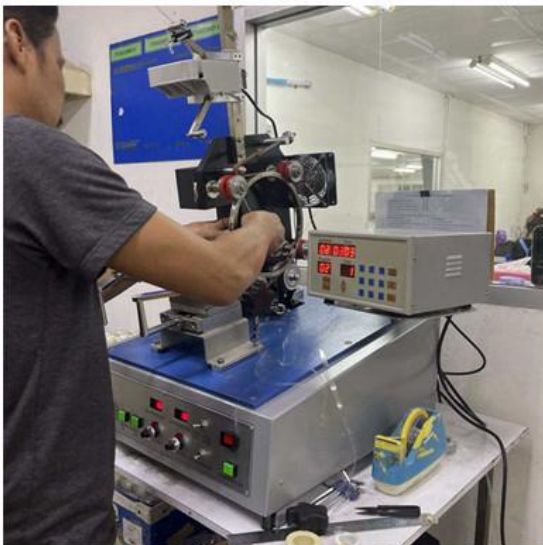


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### **PRACTICAL APPLICATION :**

TRAINING CUSTOMER TO OPERATE WINDING MACHNE :

- 1.All service engineers with 10 years experience are gotten special technology training, who can deal with various breakdown problem.
- 2.Guide the user to use accurately and how to maintain the Multi Spindle Coil Winding Machine. Provide free consultation about production process technology of electronic High Speed Winding Machine .
- 3.In order to guarantee the machine used normally, we'd have training on how to operate, use a nd maintain our product by English manual, video, guiding on line.



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## PACKAGING:

Packaging Material: Carton/Wooden case with foam inside.

1.General package(Paper carton or plastic bag): For small equipped parts for High Speed Winding

Machine , Package it with form and pack paper to guarantee unbroken during the transport.

2.Wooden case package: For larger scale High Speed Winding

Machine ,we have special skilled

carpenter, who would make the proper wooden case with exact thickness,density,length. The up arrow ↑marked on the outer wooden case. Buffer material would be put in the wooden case to prevent crack and shock.



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**FACTORY:**

GREWIN INDUSTRIAL GROUP is expert in winding machines lines for 28Years. Our Grewin ha ve ISO9001:2015,CE approvals,Machines'Patents,"high-tech enterprises"by the government.



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